

## Thiele 7115XC Open-Mouth Bagger



### Features

- Operator-friendly interface simplifies fine-tuning
- Simple in-line design delivers total bag control for faster filling and better seals
- Single adjustable carriage handles paper or poly bags in widths from 11" to 20"
- Filling spout moves into bag for minimal dust
- Bag infeed system delivers accurate placement even if bags are wrinkled or stacked inconsistently
- Shaker/saddle design cuts adjustment time and improves product settling
- Fast and easy tool-free changeover
- Positive auger control handles a variety of products while minimizing dust
- Computer control allows automatic fill-time adjustments while making a variety of data available
- Tube-in-bag filling provides better product and dust control

# Thiele 7115XC Open-Mouth Bagger

The Thiele Series 7115XC Automatic Bagger is a simple, reliable, highly accurate system for bagging free-flowing products. The system's specialized "duck bill" filling spout moves into the bag prior to filling to reduce dusting. The 7115XC handles up to 20 bags per minute.

## Key Benefits

- Increased accuracy
- Spillage reduced
- Simple maintenance
- Tool-free changeovers for decreased downtime
- Reduced dusting

## Additional Features

- 304 stainless steel product contact surfaces
- PLC scale control
- External sealers available
- Downstream conveyor
- EWON available
- Exit belt assembly
- Gravity scales

## Industries Served

- Pet food
- Sugar
- Salt
- Seed
- Fertilizer
- Rice
- Chemical

Specifications	
<b>Production Speed</b>	
Up to 20 bags per minute	
<b>Dimensions</b>	
Length	9 ft. (2743.2 mm) with standard magazine 18 ft. (5486.4 mm) with standard magazine and 10 ft. conveyor 20 ft. (6096 mm) with 4601 Aero-Seal Sealer
Width	6 ft. 10 in. (2082.8 mm)
Height (to bottom of hopper)	6 ft. 6 in. - 6 ft. 8 in. (1981.2 mm - 2032 mm)
Height to Bottom of Scale Discharge Hopper	8 ft. 11 in. (2717.8 mm) for 6161 scale 9 ft. 5 in. (2870.2 mm) for 6162 scale 10 ft. (3048 mm) for 6162 belt feed
<b>Shipping Weight</b>	
Bagger	4500 lbs. (2041 kg)
Bag Magazine	300 lbs. (136 kg)
Closing Conveyor	300 lbs. (136 kg)
<b>Electrical Requirements</b>	
Input Power	230/460 volts, 3-phase, 60 hertz
Control Circuit	115 V via control power transformer
Current Draw	230 volts (10 amps) 460 volts (5 amps)
<b>Air Requirements</b>	
Operating Pressure	80 psi (5.4 atm)
Line Pressure	90 psi (6.1 atm)
Air Use Per Cycle	1.0 cubic ft. (28.32 liters)
<b>Bag Sizes</b>	
Face Width	11 in. - 20 in. (279.4 mm - 508 mm)
Length	SOM: 20 in. - 3 ft. 4 in. (508 mm - 1016 mm) PBOM: 21 in. - 3 ft. 6 in. (533.4 mm - 1066.8 mm) Max. Gusset: 5 in. (137 mm)
Maximum Size	SOM Bags: 20 in. x 5 in. x 40 in. PBOM Bags: 20 in. x 42 in. flat tube

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